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*Injection Molding of Polyethylene - Plastic Injection*

Injection moulding is a manufacturing process that allows for parts to be produced in large volumes It works by injecting molten materials into a mould (or 'mold' in the United States) It is typically used as a mass production process to manufacture thousands of identical items Injection moulding materials include metals, glasses

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In the injection moulding process TPE pellets are fed into the machine through a hopper and then into a heated barrel The heat

from the barrel turns the material into a liquid resin which is then injected into a closed mould under high pressure After allowing the molten polymer to cool, the finished part can be removed from the mould

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tooling experience was required, other than the traditional use of

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the process The injection molding process begins with the  
plastics in the pellet form These pellets are from the  
polymerization of ethylene, converted to pellets using extrusion  
The pellets pass through the hopper into a reciprocating screw  
within a barrel

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