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### HOBBS PHELPS

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1 Hot rolling and rolling defects: 1 1 Front and back tensions

These are: Temperature of the material- thus we can have hot rolling (temperature above the recrystallization temperature), warm rolling and cold rolling Shape of the rolled

**IS 2062 (2011): Hot Rolled Medium and High Tensile**

Hot rolling of steel Author: William L Roberts Summary: Number ten of the Manufacturing Engineering and Material Processing series Includes one page corrigenda laid-in 800

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In the present work, FEM based modelling using commercial FORGE software has been carried out on hot rolling process, to understand the influence of rolling parameter on

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**Principles and Applications of Metal Rolling**

Cold Rolling Cold-rolled sheets and strips come in various conditions: full-hard, half-hard, quarter-hard, and skin- rolled Full-hard rolling reduces the thickness by 50%, while the

This book provides a descriptive illustration of pre treatment of hot metal, the basic principles of heat treatment, types of hot rolled products, principles of measurement of

**Introduction to Rolling Process - Cambridge University Press**

About This Book Number ten of the Manufacturing Engineering and Material Processing series Includes one page corrigenda laid-in 800 illustrations clarifying key points

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3 3 Controlled Rolling — A hot rolling process in which the temperature of the steel and its reduction ratio are controlled, particularly during the final rolling passes, in order to

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rolling load 1 2 Rolling force in hot rolling: Material flow in hot rolling is less homogeneous Strain rate also affects the flow stress of the material Further, friction

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