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Numbers United States  
0G531301 and ABOVE  
Belgium ..09974454 and  
ABOVE 1997, Mercury  
Marine 90-852572R1  
JANUARY 1998 Printed in  
U.S.A. ; Page 2 This  
service manual has been  
written and published the  
same locations whenever  
possible. Where the by  
the Service Department of  
Mercury Marine to aid  
fasteners are not  
satisfactory for re-use,  
care ...MERCURY 40  
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Mercury/Mariner  
40-45-50-50 Bigfoot (4-  
Stroke) With Starting  
Serial Numbers United  
States ..0G231123 1999,  
Mercury Marine  
90-828631R3 MARCH  
1999 Printed in U.S.A. ;  
Page 2 Mercury Marine,  
that they have been  
trained in the  
recommended servicing  
procedures of these  
products which in- cludes  
the use of mechanics'  
common hand tools and  
the special Mercury  
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service and repair  
information about  
Mercury Mariner 30HP ,  
40HP (2-Cylinder)  
Outboards. The  
information on this  
manual covered  
everything you need to  
know when you want to  
repair or service Mercury  
Mariner 30HP , 40HP (2-  
Cylinder) Outboards.  
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CYLINDER) Mercury  
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Outboard Repair Manual is

a comprehensive guide  
for Mercury/Mariner  
Outboard models as it  
lays out all the service  
procedures for DIY  
enthusiasts and  
mechanics. These manual  
are designed to equip you  
with the necessary  
knowledge to do justice to  
everything from your  
outboard's basic  
maintenance to a more in-  
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were designed primarily  
for factory service Mariner  
outboard technicians in a  
properly equipped shop.  
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information in Mariner  
outboard repair manuals  
is given for do-it-yourself  
or apprentice mechanics  
to correctly and safely  
perform repair work to  
their Mariner outboard  
motor and  
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 ..09974454 and ABOVE  
 1997, Mercury Marine  
 90-852572R1 JANUARY  
 1998 Printed in U.S.A. ;  
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 manual has been written  
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locations whenever  
 possible. Where the by  
 the Service Department of  
 Mercury Marine to aid  
 fasteners are not  
 satisfactory for re-use,  
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 Serial Numbers United  
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